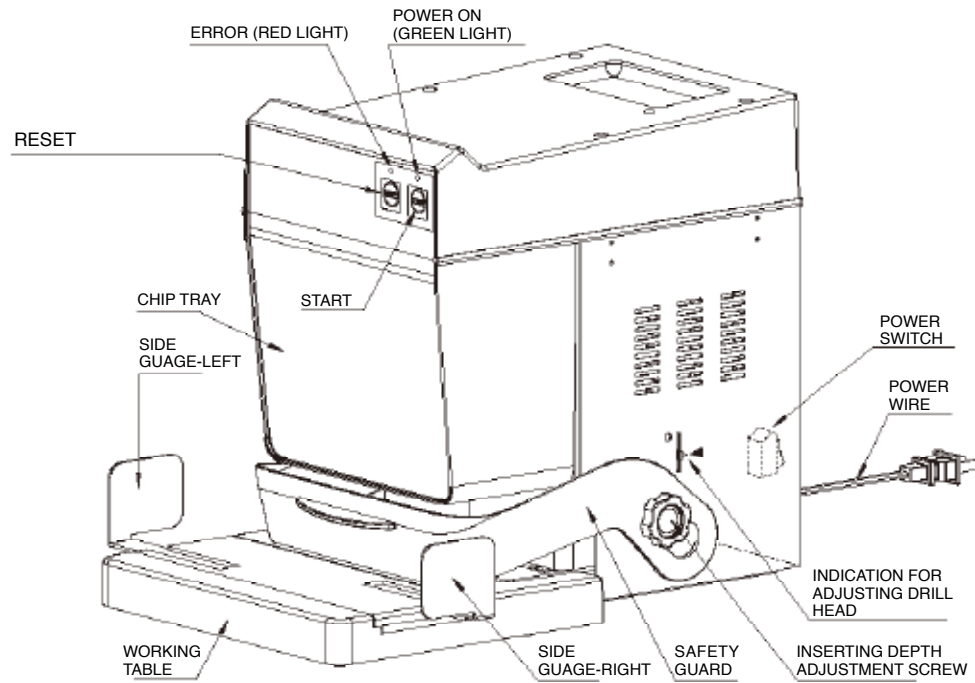




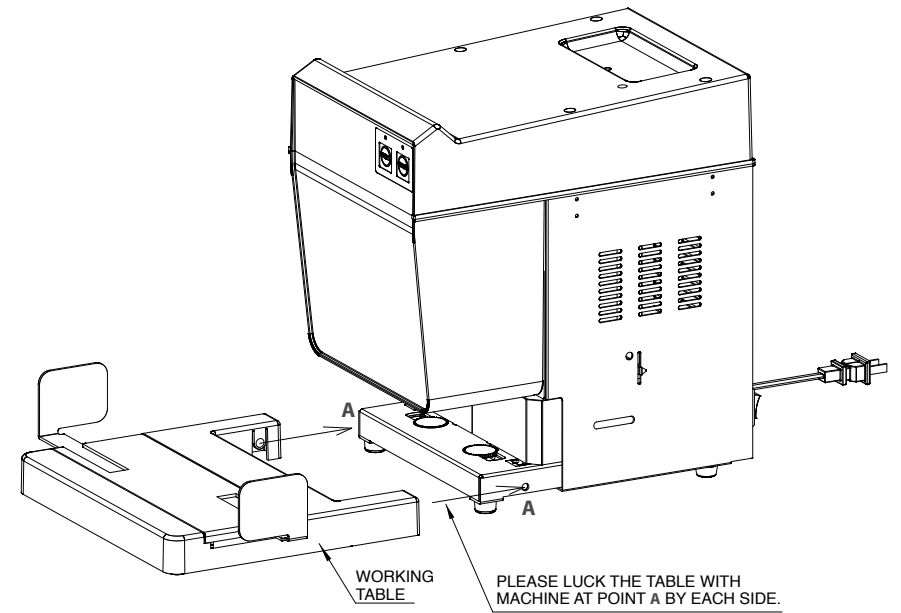
Important Instructions of Electric Heavy Duty 2-Hole Drill machine

1. Please do not put on the place of insecurity inclined to avoid fall injuries.
2. Please do not put your hands or objects near the punch pins once machine connected to the power supply.
3. Do not touch hollow pin(s) immediately after finish drilling within 15 minutes as the pin will be very hot.
4. Do not put your hands closed to paper guard while operate the machine.
5. Do not re-punch or partially punch holes.
6. When use this machine for long time without taking a break, it will power off automatically to protect machine, or engine will overheat. Please stop use it more than 15 minutes before turn on again.
7. Design for use on Standard Paper Only. Do not use for punching special papers such as board, vinyl covered or cloth covered paper, nor materials other than paper. Misuse will result in damage to your DRILL MACHINE.
8. Please always keep machine on turn off while you leave work.
9. Please use a separate socket with standard voltages. Do not use an extension cord and multi-joint socket to avoid risk of fire or electrical conductivity.
10. Shut off the power before starting the normal maintenance, service, adjustment, or repairing.
And, please enquire/contact your dealer for any problem of this machine.
11. The machine is available for adult use only. Please be sure to put machine at the place where the child is not easy to obtain.

MACHINE INSTRUCTION :

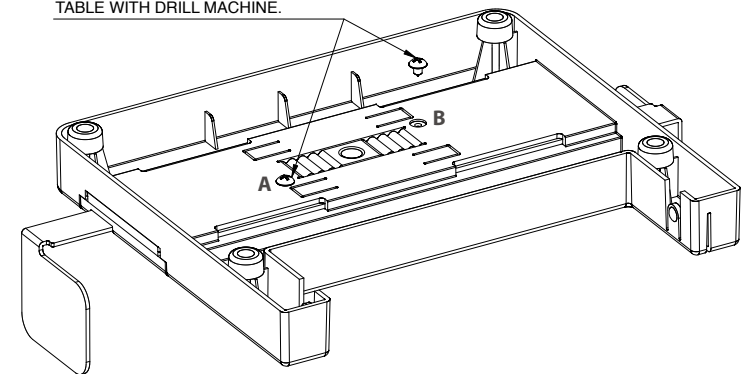


HOW TO ASSEMBLE MACHINE BEFORE USING. STEP 1:

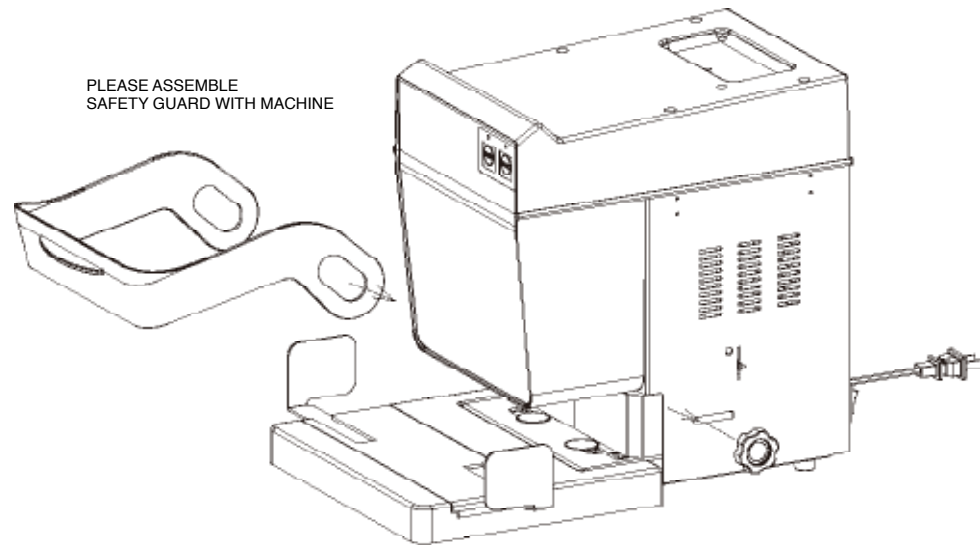


WORKING TABLE

*PLEASE TAKE BOTH SCREWS A AND B AWAY BEFORE ASSEMBLE WORKING TABLE WITH DRILL MACHINE.



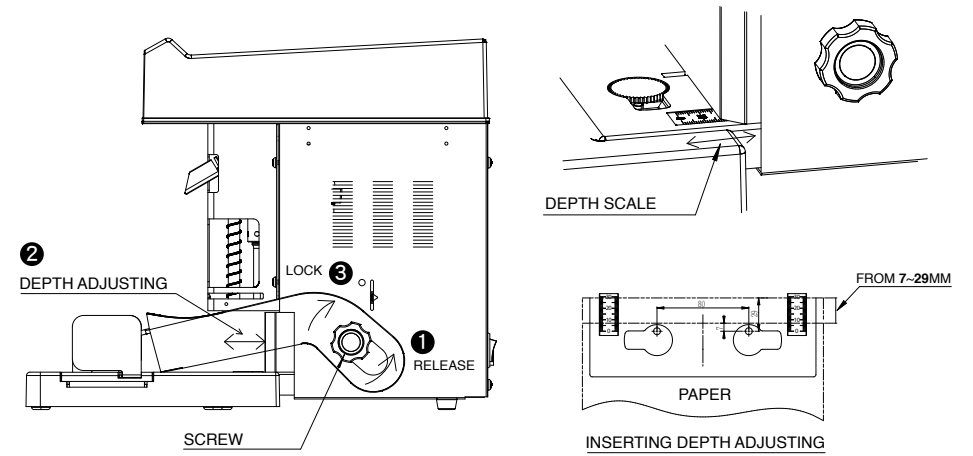
HOW TO ASSEMBLE MACHINE BEFORE USING. STEP 2:



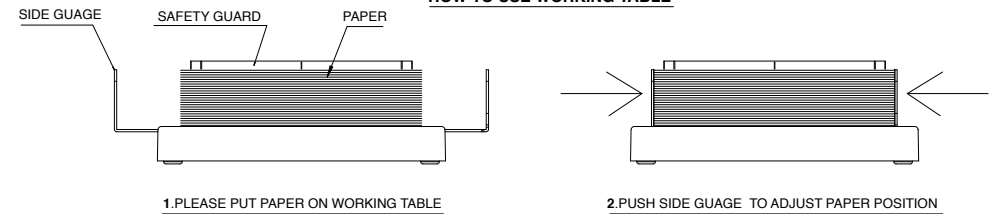
HOW TO ASSEMBLE MACHINE BEFORE USING. STEP 3:

INSERTING DEPTH ADJUSTING (SAFETY GUARD ADJUSTING)

1. PLEASE RELEASE THE SCREW FIRST.
2. ADJUSTING THE SAFETY GUARD TO MATCH RIGHT DEPTH THAT YOU NEED.
3. LOCK THE SCREW.

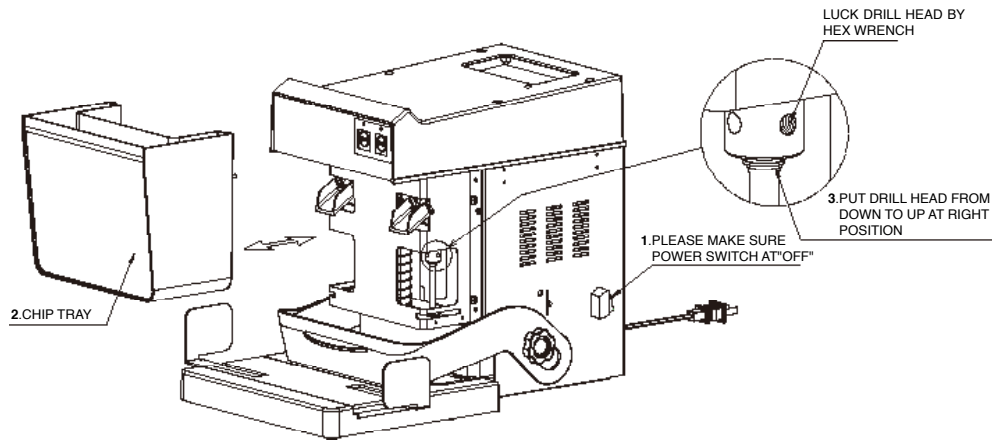


HOW TO USE WORKING TABLE



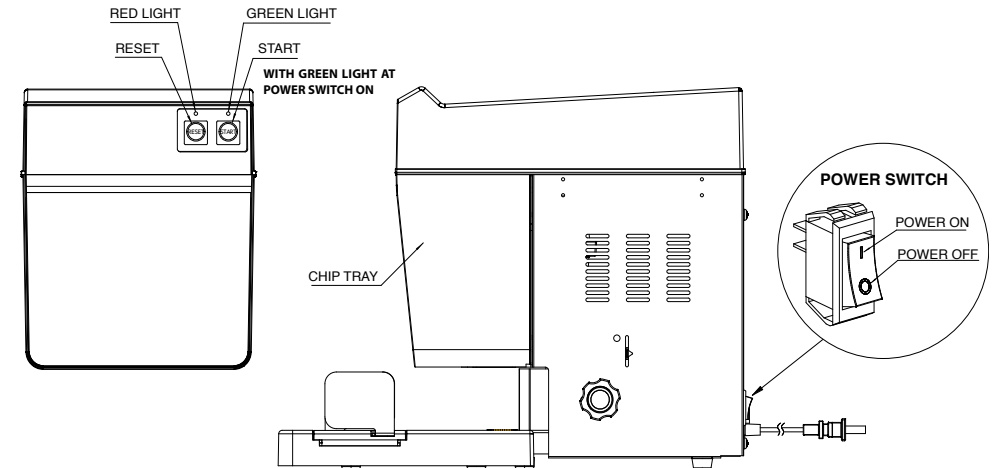
HOW TO ASSEMBLE MACHINE BEFORE USING. STEP 4:

1. PLEASE MAKE SURE THE MACHINE HAS POWER OFF.
 2. CLEAR CHIP TRAY
 3. PLEASE MAKE SURE DRILL HEAD HAS LOCKED ON RIGHT POSITION.
 4. ASSEMBLE CHIP TRAY AFTER CLEARING
- THE MACHINE COULD NOT WORK WITHOUT ASSEMBLING CHIP TRAY ON RIGHT POSITION.**



HOW TO ASSEMBLE MACHINE BEFORE USING. STEP 5:

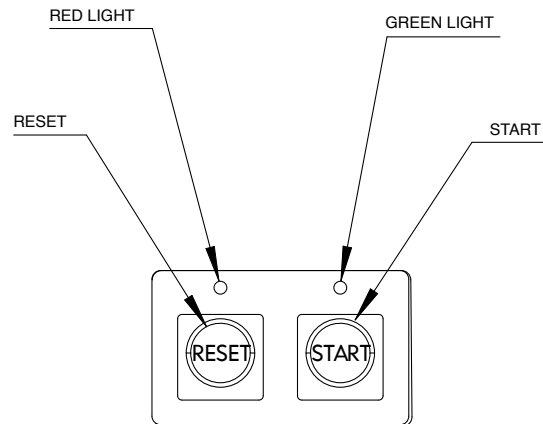
1. PLUG POWER CONNECTION AND GROUND
 2. TURN ON THE POWER AND THE PANEL WILL SHOW GREEN LIGHT
 3. THE PANEL WILL SHOW FLASHING GREEN LIGHT BY DRILLING
 4. THE PANEL WILL SHOW GREEN LIGHT AFTER FINISH DRILLING
- *A. IF THE PANEL SHOWS BOTH GREEN AND FLASHING RED LIGHT, PLEASE CHECK IF CHIP TRAY AT RIGHT POSITION**
- B. F PANEL SHOWS BOTH FLASHING GREEN AND RED LIGHT, THAT MEANS THE MACHINE MEET PROBLEM. PLEASE REFER TO TROUBLES SHOOTING**



TROUBLES SHOOTING

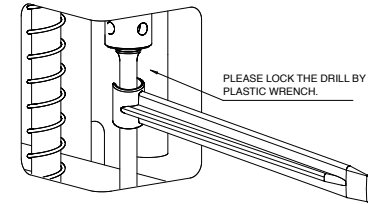
- IF IT SHOWS FLASHING RED LIGHT. THE ERROR MAY COMES FORM TWO POSSIBLE PIONTS.
 - CHIP TRAY IS NOT AT RIGHT POSITION: PLEASE CHECK AGAIN.
 - NEED TO CHANG NEW PIN OR PLASTIC DISC.
- IF DRILL COULDN' T TURN BACK IMMEDIATELY WHILE PRESS "START" , PLEASE PRESS "RESET" FOR 2-3 SECONDS. THE DRILL WILL TRUN BACK TO ORIGINAL POSITION AFTER THIS ACTION. IF THE DRILL STILL NOT TURN BACK AFTER TRY PRESS "RESET" MORE THAN THREE TIMES, PLEASE TURN OFF POWER AND CONTACT WITH OUR LOCAL DISTRIBUTOR.
- IF MACHINE WITH GREEN AND FLASHING RED LIGHT, PLEASE TRUN OFF THE POWER FOR 2-3 SECONDS. THE MACHINE WILL BE AVAILABLE AFTER TURN ON AGAIN.

NOTE: PLEASE TRUN OFF THE POWER BEFORE CHECK OR CHANGE NEW DRILL.

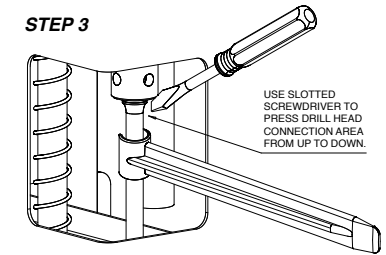


HOW TO CHANGE DRILL HEAD

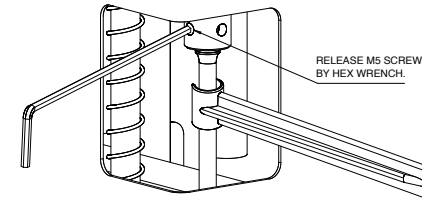
STEP 1



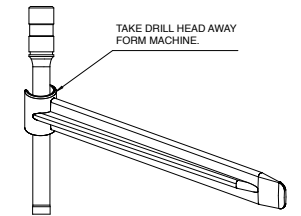
STEP 3



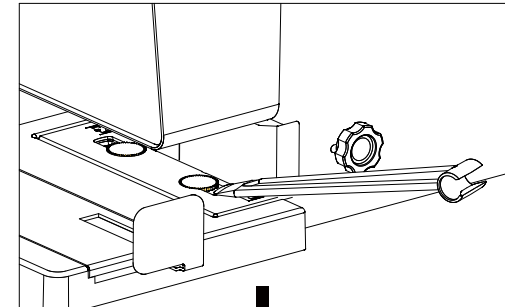
STEP 2



STEP 4

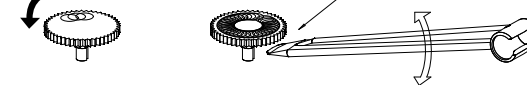


HOW TO CHANGE PLASTIC DISC



PLEASE TURN A BIT OF PLASTIC DISC BEFORE USING MACHINE BY EACH TIME.

IF THE DISC HAS FULL OF NICK, YOU MAY USE OUR PLASTIC WRENCH TO PRY DISC AWAY FORM BASE. AND, PUT NEW ONE.



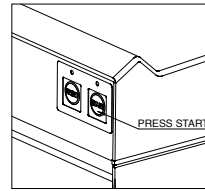
HOW TO CLEAN PAPER CHIP OF HOLLOW DRILL HEAD

STEP 1

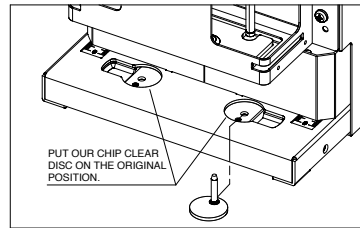
PLEASE TAKE PLASTIC DISC AWAY FROM BASE FIRST.



STEP 3

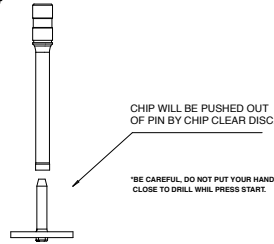


STEP 2



PUT OUR CHIP CLEAR DISC ON THE ORIGINAL POSITION.

STEP 4

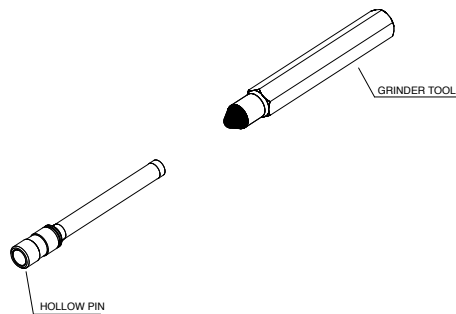


CHIP WILL BE PUSHED OUT OF PIN BY CHIP CLEAR DISC.

*BE CAREFUL, DO NOT PUT YOUR HAND CLOSE TO DRILL WHILE PRESS START.

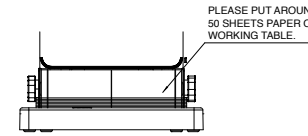
HOW TO GRIND YOUR HOLLOW PIN

PLEASE PUT HOLLOW PIN INTO GRINDER TOOL, AND GRIND THE PIN BY TURNING THE TOOL.



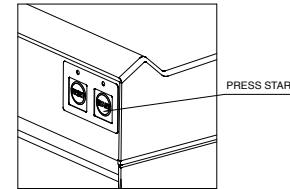
HOW TO ADJUST DRILL PIN

STEP 1



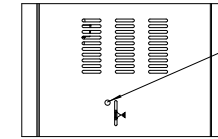
PLEASE PUT AROUND 50 SHEETS PAPER ON WORKING TABLE.

STEP 2



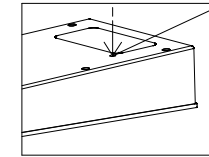
PRESS START

STEP 3



IF PAPER COULDN'T PIERCE BY HOLLOW PIN, PLEASE USE SCREWDRIVER TO ADJUST SIDE-SCREW BY TURNING LEFT.

STEP 4



AND, USE LONG (AT LEAST 10 CM) SCREWDRIVER STRETCHING FROM POINT A TILL TOUCH ADJUSTED SCREW. THAN, PLEASE TURN SCREW LEFT FOR 180.

STEP 5

CHECK BY STEP 2 TO MAKE SURE THE DRILL IS AVAILABLE. IF NOT, PLEASE CHECK FROM STEP 3 TO STEP 5 AGAIN TILL SETTLE DOWN THIS ISSUE.

MODEL NAME	095B4	095B5	095B6	095B7
ELECTRICAL SUPPLY	220V	110V	220V	110V
DISTANCE BETWEEN TWO HOLE	70mm	70mm	80mm	80mm

ELECTRICAL POWER SUPPLY	110V 60Hz 220V 60Hz	DRILL HEAD DIAMETER	Ø 6.0mm
POWER CONSUMPTION	200W	TABLE SIZE	250*221*82 (m/m)
DISTANCE BETWEEN TWO HOLE	70m/m 80m/m	MAX OF PAPER GUIDE	322 (m/m)
CYCLE TIME FOR DRILLING	WITHIN 6 SECONDS	MACHINE DIMENSION	251(L)×402(W)×324(H) m/m
CUTTING CAPACITY	50mm (800 SHEETS 70 gsm PAPER)	MACHINE WEIGHT	13.5kgs
INSERTING DEPTH	7-29mm	SAFETY GUARD	YES

*You can buy this GRINDER TOOL from our dealers.

*The machine will shut down immediately once over heat using to protect operator.

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